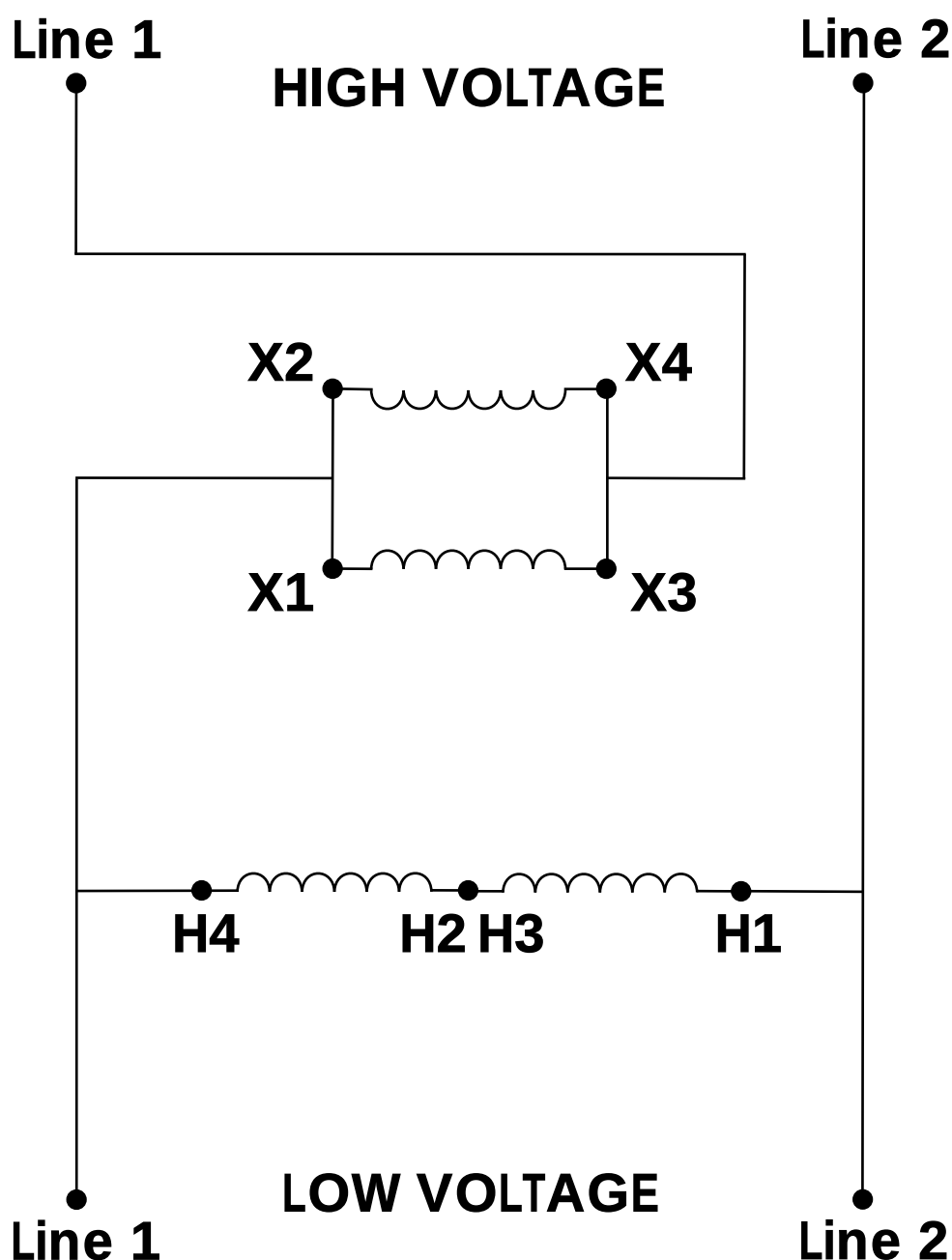


## Connection Guide

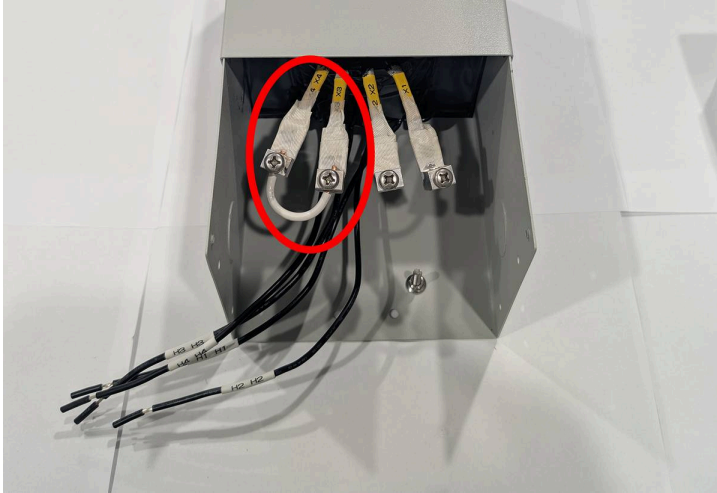
1. Connect **X4** and **X3** together
2. Connect **X2** and **X1** together
3. Connect High Voltage **L1** to **X4**, **X3**
4. Connect Low Voltage **L1** to **X1**, **X2**, **H4**
5. Connect **H3** and **H2** together
6. Connect High & Low Voltage **L2** to **H1**

### DIAGRAM C2

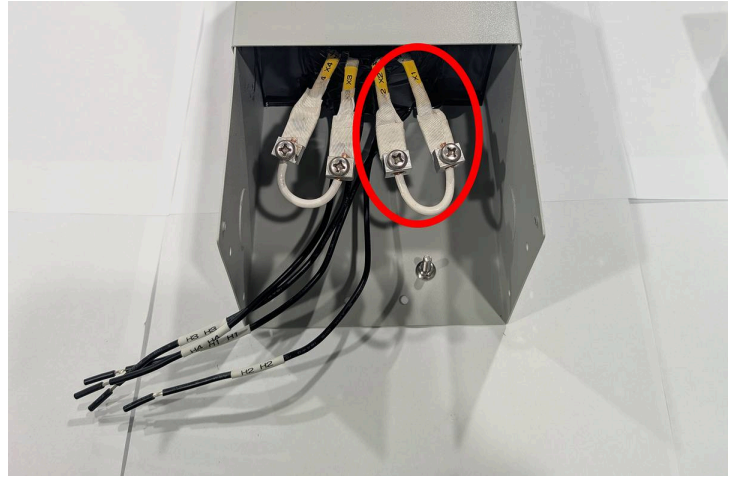


## Diagram C2 Wiring — Lead Wire & Lug Terminals

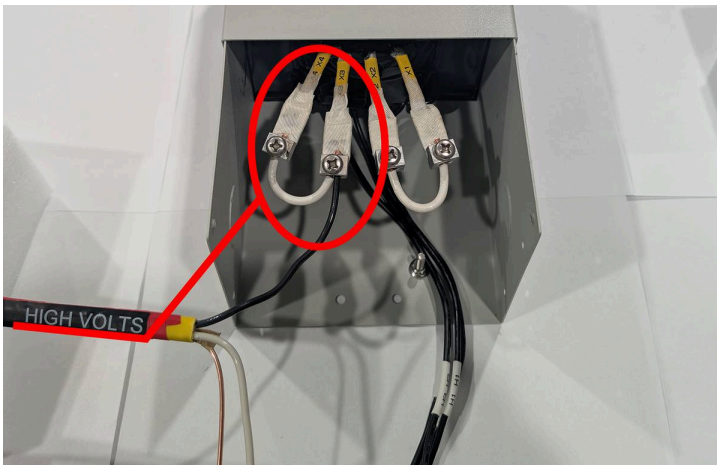
**Step 1** Connect X4 and X3 together with jumper wire



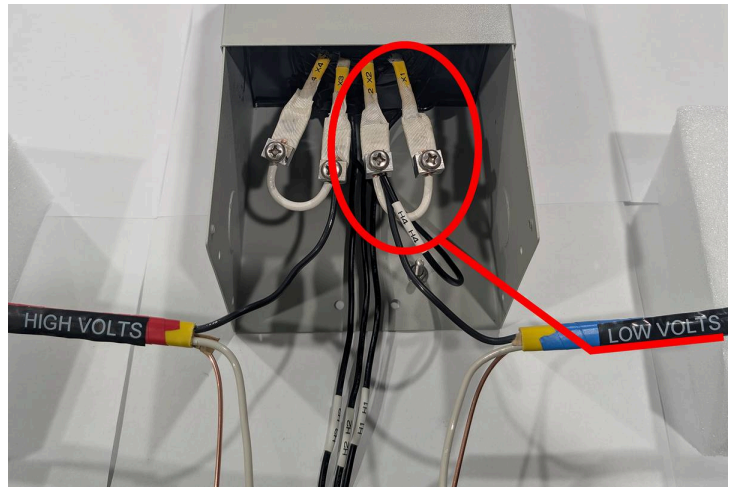
**Step 2** Connect X2 and X1 together with jumper wire



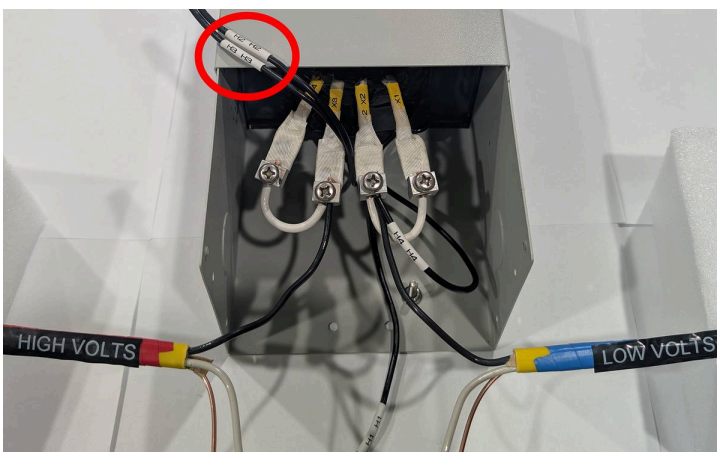
**Step 3** Connect High Voltage L1 to X4, X3



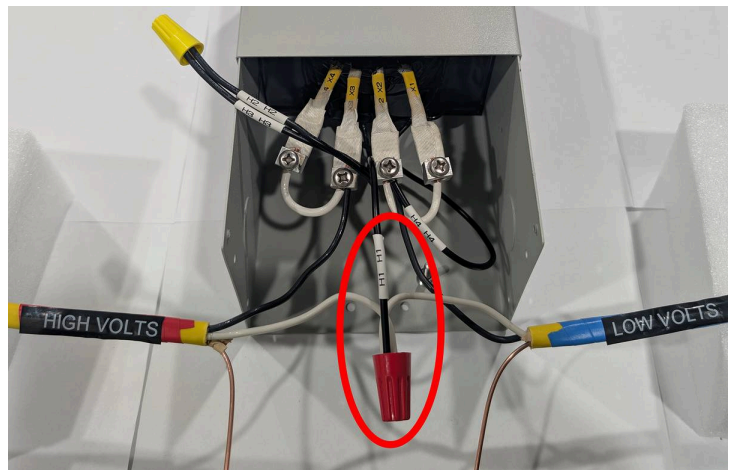
**Step 4** Connect Low Voltage L1 to X1, X2, H4



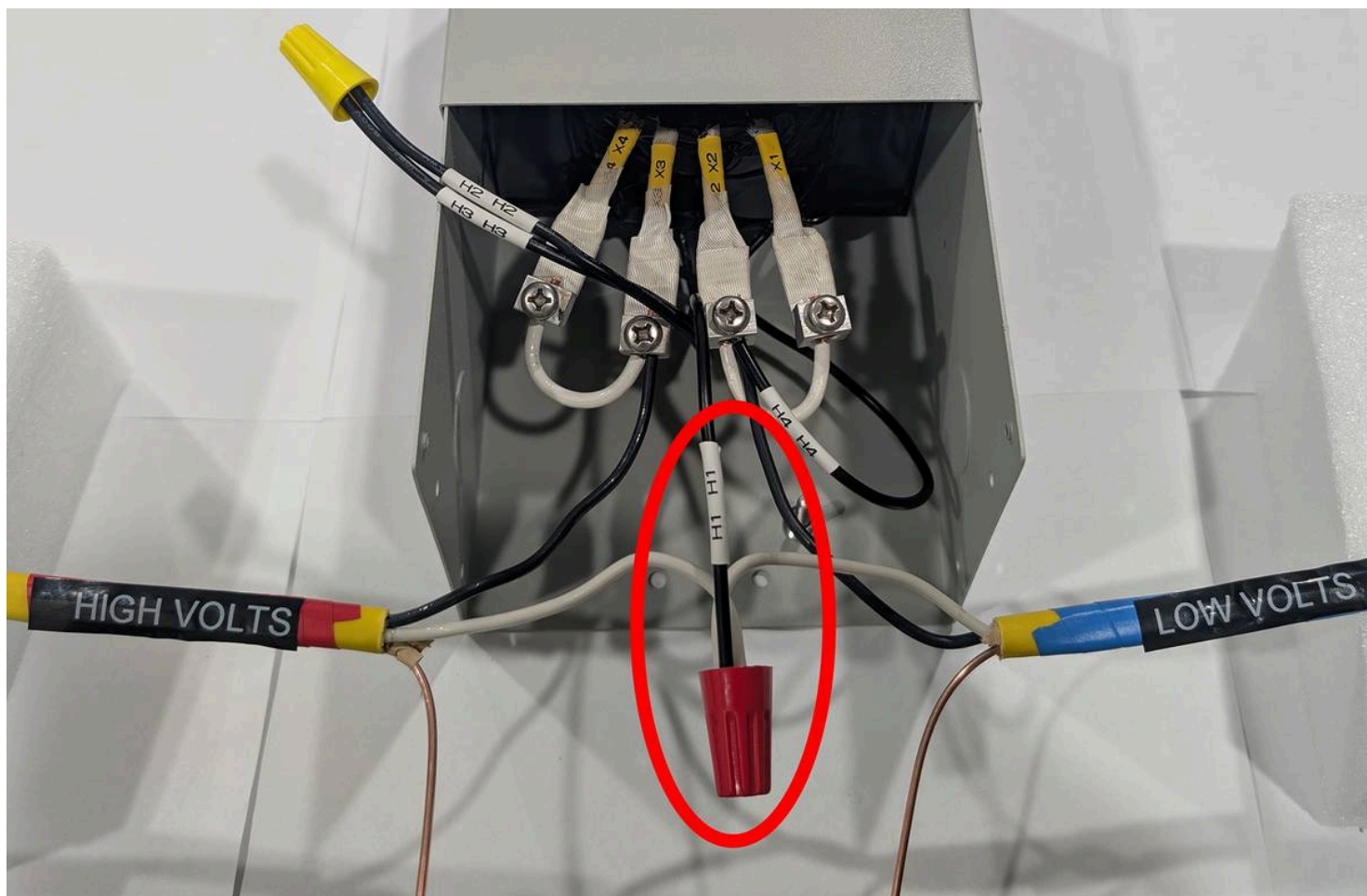
**Step 5** Connect H3 and H2 together



**Step 6** Connect High & Low Voltage L2 to H1



## Final Installation — Verify Connections



TX-BB-483V-460V-33A — Diagram C2 — Completed Wiring