

Connection Guide

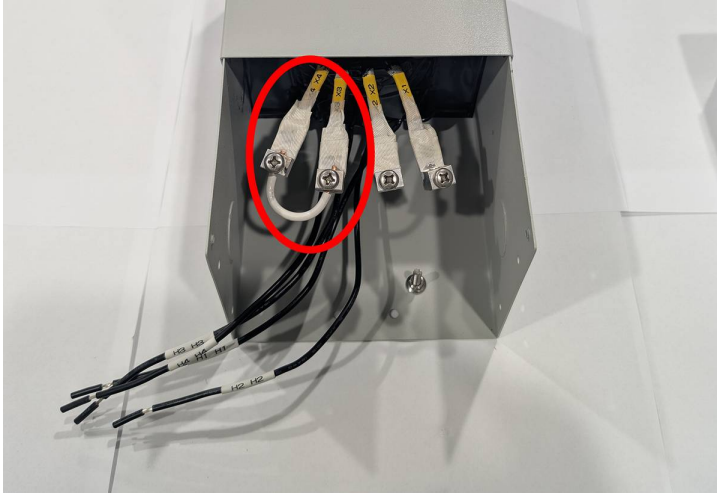
1. Connect **X4** and **X3** together
2. Connect **X2** and **X1** together
3. Connect High Voltage **L1** to **X4**, **X3**
4. Connect Low Voltage **L1** to **X1**, **X2**, **H4**
5. Connect **H3** and **H2** together
6. Connect High & Low Voltage **L2** to **H1**

DIAGRAM C2

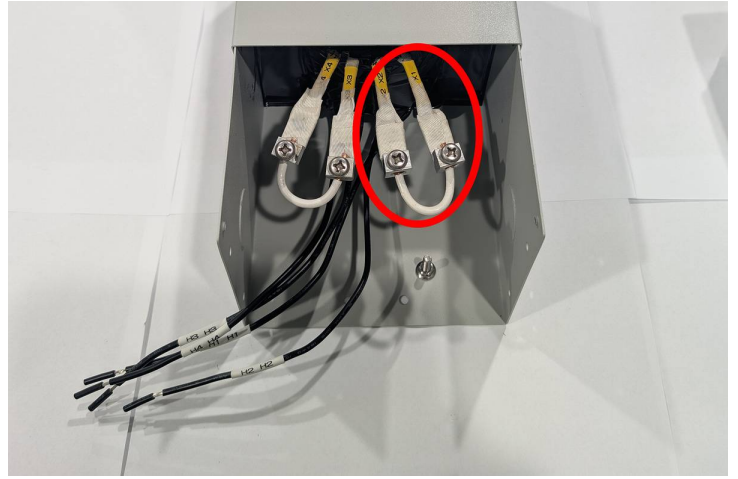


Diagram C2 Wiring — Lead Wire & Lug Terminals

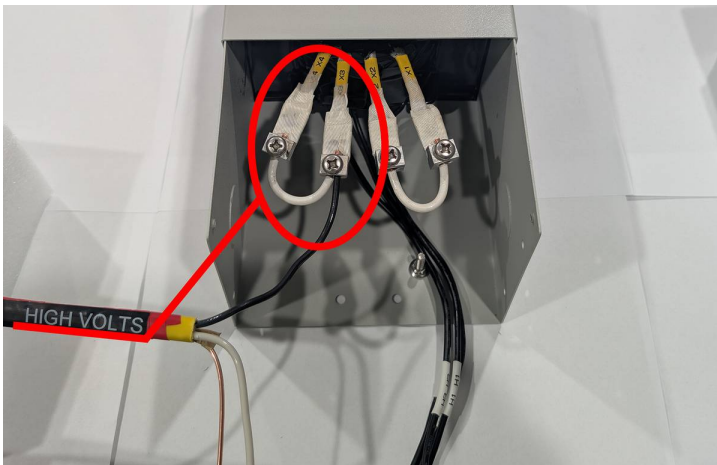
Step 1 Connect X4 and X3 together with jumper wire



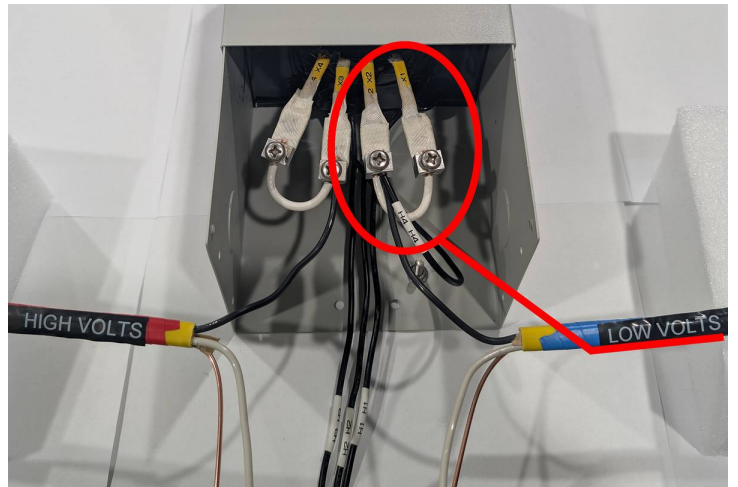
Step 2 Connect X2 and X1 together with jumper wire



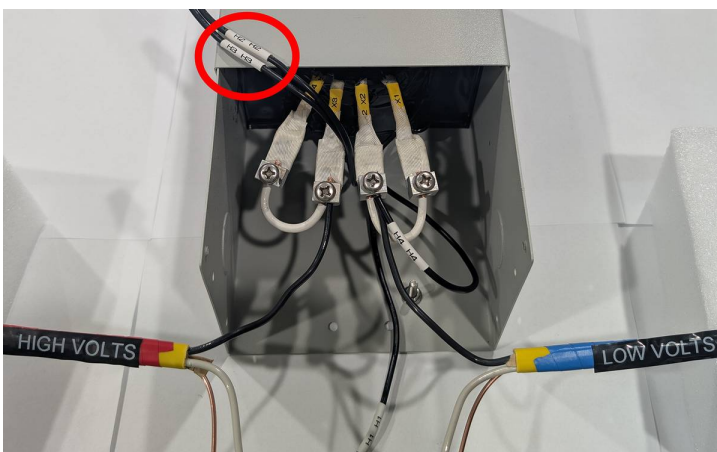
Step 3 Connect High Voltage L1 to X4, X3



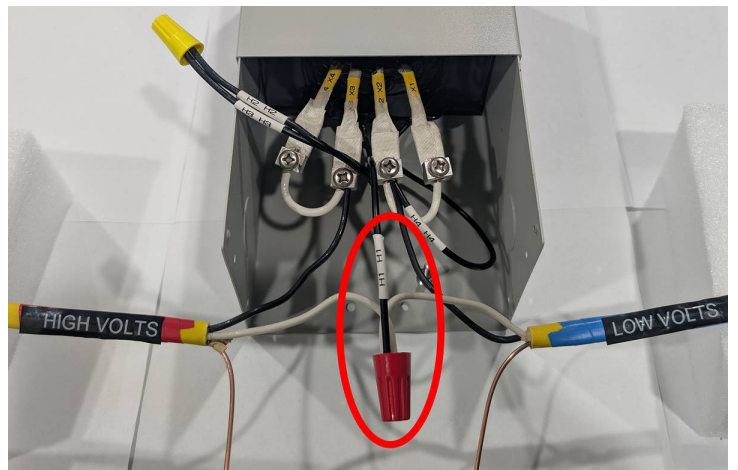
Step 4 Connect Low Voltage L1 to X1, X2, H4



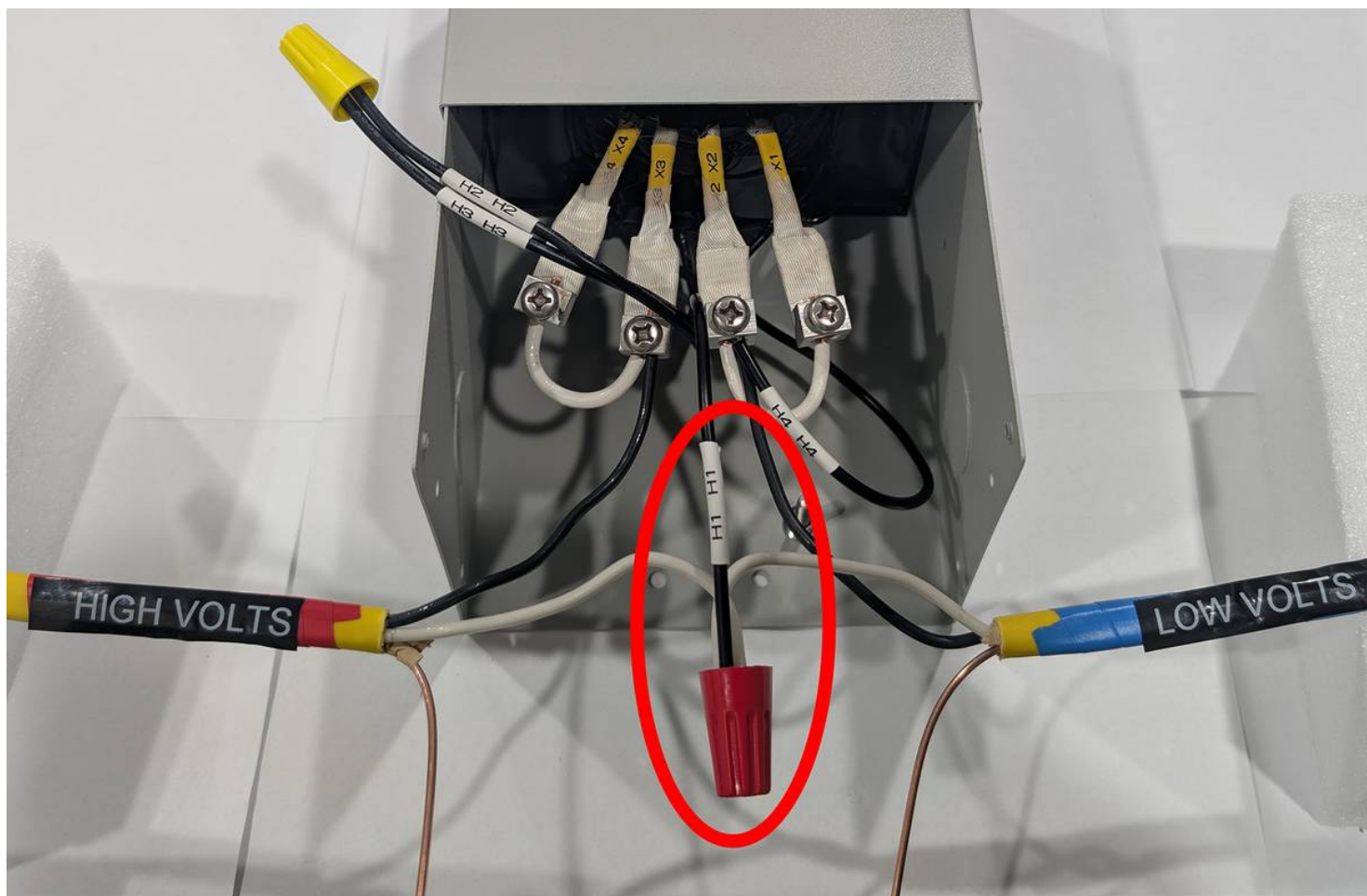
Step 5 Connect H3 and H2 together



Step 6 Connect High & Low Voltage L2 to H1



Final Installation — Verify Connections



TX-BB-253V-237V-80A — Diagram C2 — Completed Wiring